



One of the India's largest vertically integrated  
Textiles and Apparel conglomerate with 100 year legacy



GINNING  
TO  
**GARMENTS**

Single source for all your  
Textile, Garment and Fashion Wear requirements

Loyal Textile Mills Limited has operations ranging from ginning, spinning, weaving, knitting, processing including special finishes to garmenting.

Loyal exports to more than 40 countries globally and have won the TEXPROCIL Gold Trophy for being the highest exporter of grey fabrics in India for the past 15 years in a row.

## YARN

### Capacity:

Ring Spun Yarn:	2200 tons / month.
Open End Yarn:	750 tons / month.

### Products (for both weaving and knitting):

Ring Spun Yarn:	Carded counts from 30s to 41s. Combed counts from 20s to 80s.
Vortex Yarn:	Counts from 14s to 50s.
Open End Yarn:	Counts from 6s to 20s.

### Fibre composition:

100%:	Cotton / Viscose / Polyester / Tencel / Modal / Bamboo.
Blend:	Two or three combination in the fibres in any blend ratio.
Others:	Melange Yarns in any blend.
Recycled Cotton / Polyester:	Ring Spun and OE in any blend ratio.

## FABRICS

### WOVEN FABRIC

<b>Capacity:</b>	4.5 million meters / month, all from Airjet looms.
<b>Products</b>	Plain, Twill, Drill, Satin, Stripe Satin, Dobby, Oxford, Matty, Canvas, and Name Selvedge Jacquards.
<b>GSM:</b>	45 GSM to 320 GSM.
<b>Grey Width:</b>	120 cms to 340 cms.
<b>Count Range:</b>	In Ring Spun Carded: 10s to 40s. In OE: 6s to 20s. In Combed: 20s to 100s both single and double yarn. In Core Spun yarns: 10s to 40s.
<b>Blends:</b>	100% Cotton, PC, Viscose, Tencel, Modal, Bamboo and in any blends.
<b>Nature of Cotton:</b>	Organic, BCI, Fair Trade, Recycled, CmiA.

### KNITTED FABRIC

<b>Capacity:</b>	2400 tons per month in Greige.
<b>Products</b>	
<b>Single Jersey:</b>	Count : 20s to 60s, GSM: 60 to 180.
<b>Single Jersey Spandex:</b>	Count : 24s to 60s, 20D, 30D, 40D & 70D. GSM: 130 to 300 with Heat-set capacity available.
<b>Interlock:</b>	Count : 30s to 50s. GSM: 130 to 240.
<b>RIB with / without Spandex:</b>	Count : 20s to 50s. GSM: 110 to 300.
<b>Fleece 2 and 3 threads:</b>	Count : 20s to 40s. Ground yarn: 8s to 20s. GSM: 180 to 400.
<b>Terry:</b>	Count : 30s to 40s. GSM: 200 to 300.
<b>Pique:</b>	Count : 20s to 34s. GSM: 160 to 280.
<b>Collar and cuff:</b>	In 14 Gauge.

## TECHNICAL / FASHION GARMENTS

Production capacity of 8,00,000 pieces per month for garments including technical garments and fashion wear.

### TECHNICAL GARMENTS

Pant, Jacket, Coverall, Dungarees, Vest, Shirt, Winter Parka Jackets, Apron, Cap meeting international standards.

#### Range

- » Industry Workwear.
- » High visibility.
- » Flame Retardant both Treated FR & Inherent FR in Aramid, Modacrylic, Lenzing FR, Nylon with Antistatic.
- » Healthcare / Chef wear / Corporate wear / Painter wear / Electricity & Arc / Mining / Defence etc.

### FASHION GARMENTS

- » Outerwear and Innerwear in both Woven and Knitted fabrics.
- » T-shirts, Polo, Sweatshirts, Pyjamas, Shirt, Trouser, Leggings, Vests & Briefs.
- » Fabrics: Cotton, Poly Cotton, Polyester, Lyocell, Bamboo, Recycled Polyester, Recycled Cotton, Denim (With / without Spandex).
- » Single Jersey, Rib, Pique, Interlock, Fleece, Plain, Twill among others.
- » Weight: 100 to 450 gsm.

## RESEARCH & DEVELOPMENT AND NEW PRODUCT DEVELOPMENT

Loyal group has a vibrant R&D wing that focuses on the development of indigenous / speciality garments based on unique properties, high performance and eco-friendly to create sustainable textiles, garments and fashion apparel. The work on new product development is mainly focused on recyclability, circularity products, traceability and conservation methodologies.





# AWARDS, RECOGNITIONS AND CERTIFICATIONS

- » Four Star Export House recognized by Government of India.
- » Texprocil Gold Trophy Winner for the past 15 years in a row.
- » Integrated Management System (IMS) covering ISO 9001: 2015 (Quality system).
- » ISO 14001:2015 (Environmental Management System). ISO 45000:2018 (Safety Management system).
- » SA 8000:2014 (For Garments).
- » OEKO Tex Certification.
- » Global Organic textile Standards (GOTS) + (OCS).
- » Better Cotton Initiative (BCI).
- » Global Recycled Standard (GRS).
- » Fair Trade Cotton.
- » Cotton made in Africa (CmiA).
- » BIS Certification for PPE Products.
- » CE Certification for Protective Garments.
- » WRAP (For Garments) and STEP (For Processed Fabrics).
- » Higg-Index.
- » STeP OEKO - TEX Made in Green (For Fabrics and Garments).
- » ISO 14064-1:2018 Carbon Inventory Verification and Certification.
- » ISO 14067:2018 Carbon Foot Print of Product (For Garments).

## STANDARDS

- » High visibility: EN 20471:2013.
- » Flame resistant and anti-static: EN 11611, EN 11612 & EN 61482-1-2 CLASS -1, EN149/5 : 2008.
- » Acid / Flame resistant and anti-static: EN 11611, EN 11612 & EN 61482-1-2 CLASS-1, EN 1149/5 : 2008 & EN 13034 : 2005.
- » Oil & Gas / Electrical / Mining Industry: Light weight & Breathable (Aramid, Modacrylic Cotton Inherent FR): 4.5 Oz HRC1- 6 cal protection & 7 Oz HRC2 - 8 cal protection. EN14116, EN11612, NFPA2112, NFPA 70E.
- » Welding & Molten Industry: EN11611- E2.

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